



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3302-02
Job Sheet 196317



Part No: RBE350A93-3302-02

Job Qty: 4 pcs

Part Name: Tail Rotor Hub Lock Wrench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/24/19

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG RBE350A93-3302-02 REV:11 IPP REV A 18.01.30 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	6/24/19		0.00	0.27	Small Fab - 1		MLW
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	6/24/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	4 pcs	6/24/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S197158



Part: RBE350A93-3302-02

Job No: 196317

Serial No/Batch: S197158

Revision: 11

Inspector:

Exp Date:

Instructions:

Date: 07/10/19

DAS

40

JUN 10 2019 9:59

Plex 6/11/19 2:18 PM Dart.Baltac.Lorin

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
140 QC 21 - FG	4 pcs	6/24/19	0.00 0.00		

Dana M

DAS
21 JUL 11 2019
0-82

GA143F

Part Op **100** - -Small Fab - Assemble
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
26 3896T31	Ferule 1/16 X 3/8" - Aluminum	16 Ea (4 ea)	100-Small Fab - 1	16x5180824
63 90174A113	Retaining Pin	8 Ea (2 ea)	100-Small Fab - 1	5178041
63 90177A218	Split Ring	16 Ea (4 ea)	100-Small Fab - 1	11505439 15x517 2646
64 90272A189	Machine Screw	4 Ea (1 ea)	100-Small Fab - 1	50439348
58 94975A162	Quick Release Pin	4 Ea (1 ea)	100-Small Fab - 1	5172687
CL-2-C	Lanyard Wire	6.6640 ft (1.666 ea)	100-Small Fab - 1	5190004
143 RBE350A93-3302-02-1	Handle	4 pcs (1 ea)	100-Small Fab - 1	5184794
RBE350A93-3302-02-3	Pin	8 pcs (2 ea)	100-Small Fab - 1	24 5163181
434 RBE350A93-3302-02-5	Extension Handle	4 pcs (1 ea)	100-Small Fab - 1	3170636

1x5101665

010850

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	16	599	0
	90174A113	8	59	0
	90177A218	16	96	0
	90272A189	4	156	0
	94975A162	4	15	0
	CL-2-C	7	74	0
	RBE350A93-3302-02-1	4	12	0
	RBE350A93-3302-02-3	8	9	0
	RBE350A93-3302-02-5	4	20	0

Part Specifications
Specifications could not be found.

Plex 6/11/19 2:18 PM Dart.Baltac.Lorin